Work Orde  May 12, 2010 1:	r ID 58629 13:46 PM										Page 1
Item ID: Revision ID:	D3876-3		Accept					Setup	Start		
	Protector - Fwd Wall 12/05/2010 Start Qty: 4.00 18/05/2010 Req'd Qty: 4.00			Cust Item 1 Customer:	ID:				Stop		
	Process Plan:QC:	Date://5-/	/ Tooling: SPC (Y/N):		ate:			Run	Start Stop		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	t Rejo		Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr		,				V-1			- 12	
100  Waterjet  FLOW CNC Waterjet	Deburr if	per Dwg D3876ロDwg Rev necessary )とかパーフ ル	0.00 v: A 0.00 Prog Rev: A  N - 10/05	-02- 121 (L	$\widehat{t}$ X	,		10-5	7-56	<u></u>	<del>-</del>
QC Quality Control	QC2- Inspect parts of  Memo	f machine FAI/FAIB	0.00	:			<b>H</b>	<u>3(0-</u>	<b>5-</b> 7	90	
120 QC Quality Control	QC8- Inspect parts - s  Memo	econd check	رے(	osloo			(v)	<b>)</b>			

7 (4 \$

<b>Dart</b>	<b>Aeros</b>	pace	Ltd
-------------	--------------	------	-----

W/O:		WORK ORDER CH	WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
<del>,</del>					<u> </u>							
Part No	:	PAR #: Fault Category:	NCR: Yes	No <b>DQ</b>	A:	_ Date: _						

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_ QA: N/C Closed: \_\_\_\_ Date: \_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
D.4.T.F.		Description of NC		Corrective Action Section B		Verification						
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector				

#### Work Order ID 58629

May 12; 2010 1:13:46 PM



Page 2

Item ID:

D3876-3

Accept



Setup Start

Stop



**Revision ID:** Item Name:

Protector - Fwd Wall

**Start Date:** 

12/05/2010 Start Qty: 4.00

**Required Date: 18/05/2010** Req'd Qty: 4.00



**Cust Item ID:** 

**Customer:** 

Draw

Number

Reference:

Approvals:

QC:

Process Plan:

Date:

Date:

Tooling: SPC (Y/N):

Date: Date:

Rev.

Stop

Sequence ID/

130

Packaging

Packaging

Operation

Set Up/ **Run Hours** 

0.00

0.00

Run

Start

**Work Center ID** 

Description

Identify as per dwg & Stock Location:

Draw Plan Qty Code

Reject Accept **Qty** 

112 E

Reject Number

Insp. Stamp

140

OC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

	Dart	Aero	space	<b>Ltd</b>
--	------	------	-------	------------

W/O:			WC	RK ORDER CHAN	GES				· · · · · · · · · · · · · · · · · · ·	
DATE	STEP	PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					-					
Part No		PAR #:								
	Resc	olution:	Dispositio	າ:	QA	: N/C CI	osed:		Date:	
NCR:			WORK ORDI	R NON-CONFORM	IANCE	(NCF	)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Se Action Description Chief Eng	Section B  iption Sign & Date		Verification Section C		Approval Chief Eng	Approval QC inspector
			Office Eng	Officer Eng		Date				
	·									
						-				
1 2141									:	

### **Picklist Print**

May 12, 2010 1:13:52 PM

Work Order ID: 58629

Parent Item:

D3876-3

Parent Item Name: Protector - Fwd Wall

Comments:

IPP Rev:A 09-01-14 new issue DD verifyed by:EC

**Start Date:** 12/05/2010

**Required Date: 18/05/2010** 

Page 1

Start Qty: 4.00

Required Qty: 4.00

									- •			
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
F60029	1	Purchased	No				sf	0.0000	3.86	16,		***
leyan grey										BIG	06-7-	

lexan grey

114032



Dart Aerospace L	∟td
------------------	-----

W/O:			WC	ORK ORDER CHANG	GES				
DATE	STEP	PRO	PROCEDURE CHANGE						Approval QC Inspector
								i	
<u> </u>									
44.									
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes I	No <b>DQ</b>	A:	_ Date: _	
	Re	esolution:	Disposition	n:	QA: N/C Clo	sed:		Date: _	
NCR:			ORK ORD	ER NON-CONFORM	ANCE (NCR	)			
DATE	STEP	Description of NC		Corrective Action Section B Initial Action Description			cation	Approval	Approval
		Section A	Chief Eng	Action Description Chief Eng	Sign & Date	Secti	on C	Chief Eng	QC Inspector
							-		
							į		:

DART AEROSPACE LTD	Work Order:	58629
Description: Protector – Fwd Wall	Part Number:	D3876-3
Inspection Dwg: D3876 Rev: A		Page 1 of 1

#### FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

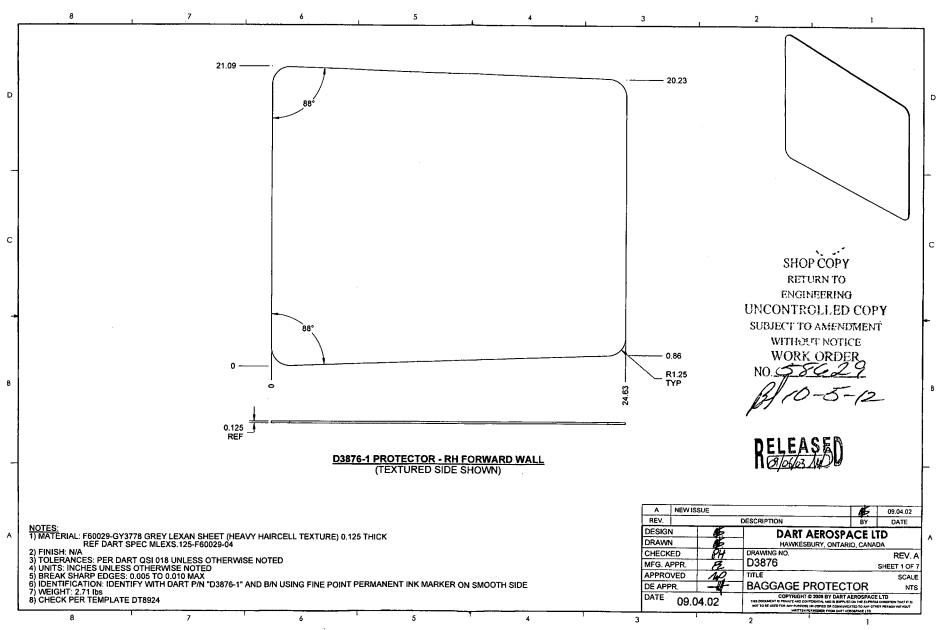
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.43	+/-0.030	3.43	V			
11.05	+/-0.030	11.05	iL.			
18.69	+/-0.030	18.69	6			
25.86	+/-0.030	26,86	<b>b</b> -			
25.34	+/-0.030	25.34	6			
21.86	+/-0.030		レ			
7.84	+/-0.030	31.86 7.84	<b>X</b>			
5.40	+/-0.030	5.40	<b>`</b>			***
4.15	+/-0.030	4.5	<b>y</b>			
0.35	+/-0.030	1344				
0.125	+/-0.010	:133	<u>ر</u> لا			
1.84	+/-0.030	1.854	ks			
					1 20 11 70	
I						

Measured by:	JB,	Audited by:		Prototype Approval:	N/A
Date:	10-5-36	Date:	10/05/20	Date:	N/A

Rev	Date	Change	Revised	þу	Approved
A	09.06.22	New Issue		3	2/1
				<del>-,</del>	

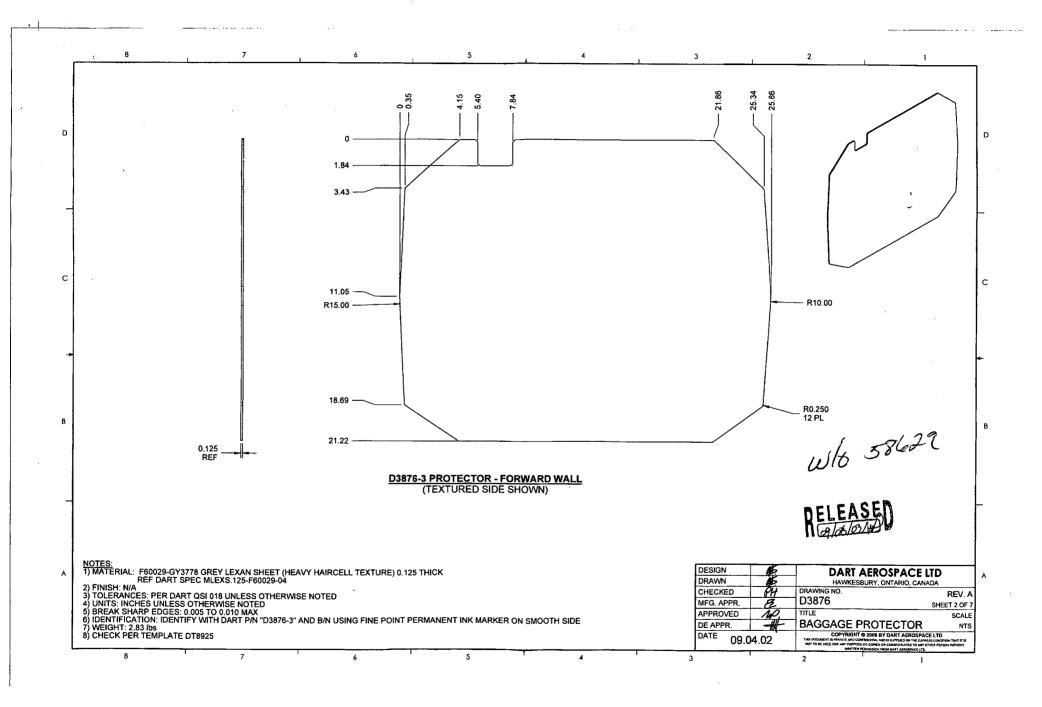
# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES									
DATE	STEP	PR	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
				***							
		·									
Part No:		PAR #:	Fault Cate	Fault Category: NCR: Yes No DQA: Date					_ Date: _	<del></del>	
Resolution: Disposition: QA: N/C								Date:			
NCR:			WORK ORDE	ER NON-CONFORMA	ANCE (	(NCR)					
DATE	STEP	Description of NC	Corrective Action Section B			Verificat			Approval	Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Section C	Section C		Chief Eng	QC Inspector	
					\$ 			ì			
								ļ			



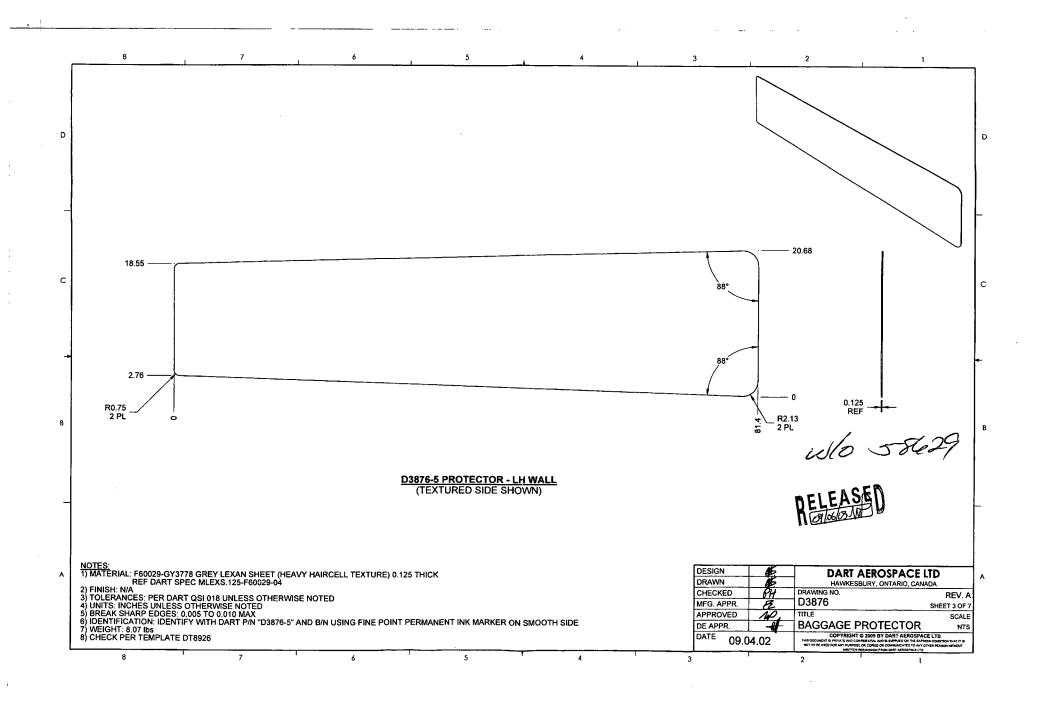
<b>Dart Aerospace</b>
-----------------------

W/O:			W	ORK ORDER CHA	NGES					·
DATE	STEP	PRO	CEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								,		
Part No:		PAR #:	Fault Cat	legory:	NCF	R: Yes I	No DQA:	:	Date:	
Resolution:			Dispositi	ion:	QA:	N/C Clo	sed:		Date:	
NCR:		· <b>V</b>	VORK ORI	DER NON-CONFOR	RMANCE	(NCR)	)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Action Description Chief Eng	Section B	Sign & Date	Verifica Section		Approval Chief Eng	Approval QC Inspector
				÷						



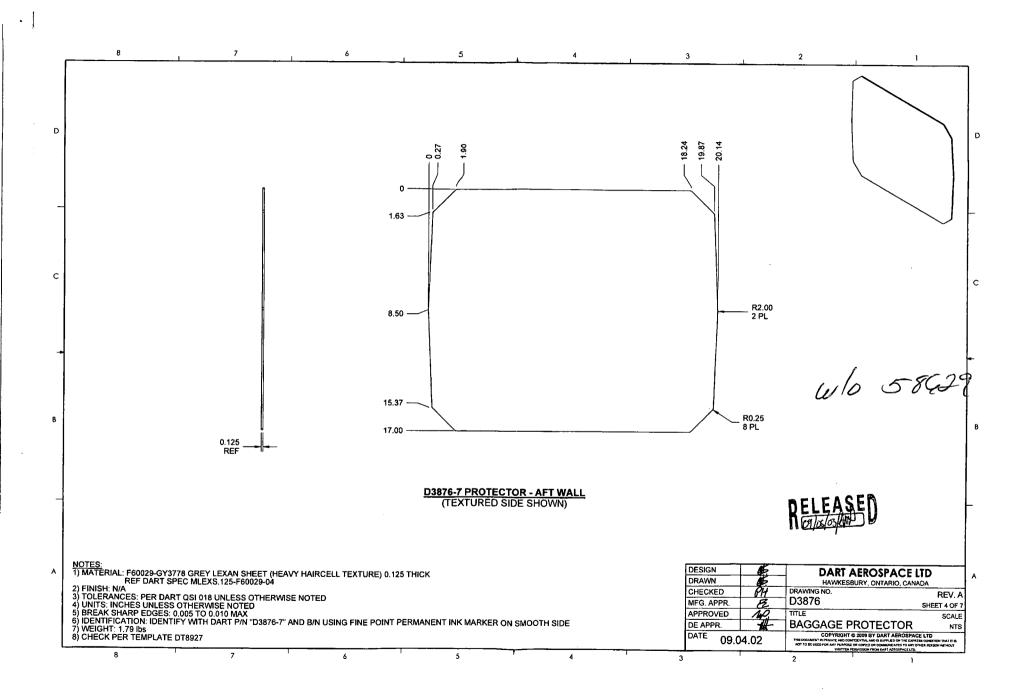
Dart	<b>Aeros</b>	pace	Ltd
------	--------------	------	-----

	•								
W/O:			WC	ORK ORDER CHAN	GES				
DATE	STEP	PR	OCEDURE CHA	DURE CHANGE   By   Date   Qty   Chie			Approval Chief Eng / Prod Mgr	Chief Eng / Approvar	
						Ţ.L.			
							:		
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No <b>DQ</b>	\ <b>A</b> :	Date:	
Resolution:			Disposition	n:	QA: N/C CI	osed:		Date:	
NCR:				ER NON-CONFORM					
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Se Action Description Chief Eng	Sign & Date			Approval Chief Eng	Approval QC Inspector
							1.		
-									
								· · · · · · · · · · · · · · · · · · ·	<u>.</u>
						!			

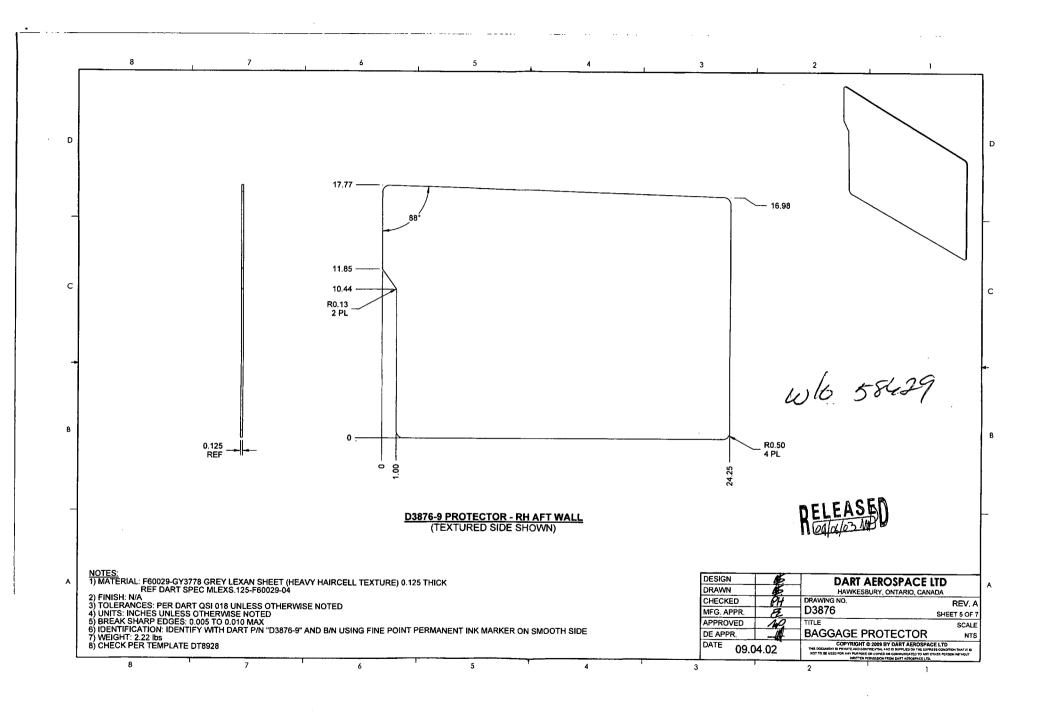


## **Dart Aerospace Ltd**

W/O:			W	ORK ORDER CH	ANGES					
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									,	
				-						
Part No:		PAR #:	Fault Cate	egory:	NCF	R: Yes I	No DQA	<b>A</b> :	_ Date: _	
Resolution: Disposition:							Date:			
NCR:			NORK ORD	ER NON-CONFO	RMANCE	(NCR)				
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section B Initial Action Description			Verification			Approval
		Section A	Chief Eng	Chief Eng		Sign & Date	Section	on C	Chief Eng	QC Inspector
	-					11-1				
					į					

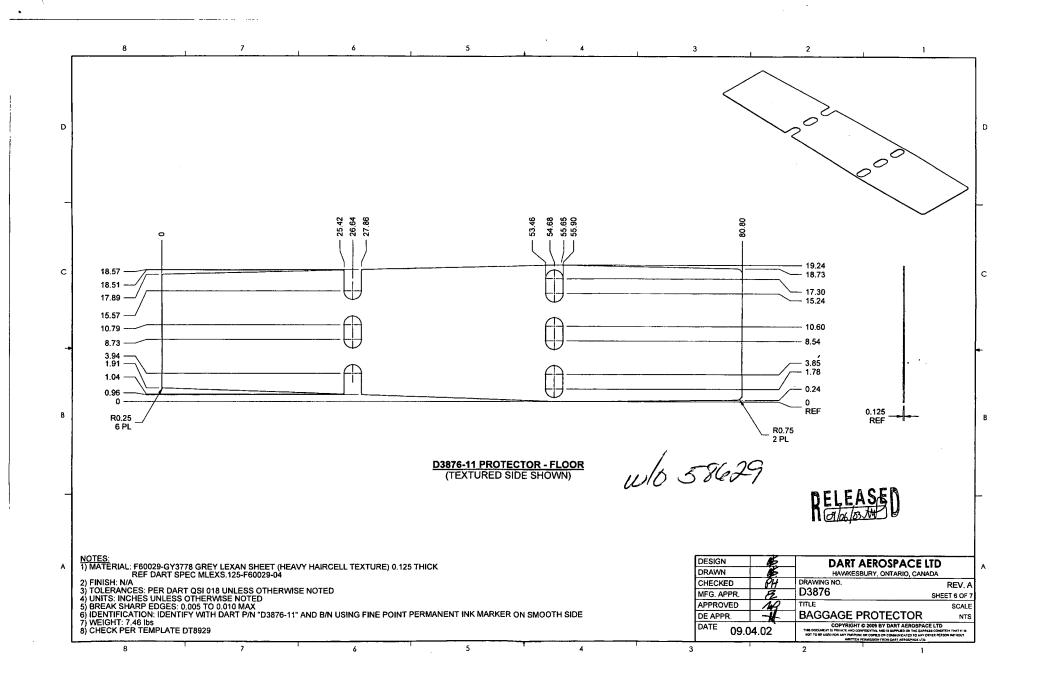


W/O:			W	ORK ORDER CHANG	GES				
DATE	STEP	PR	OCEDURE CHA		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:							
Resolution:			Disposition	on:	QA: N/C C	losed:		Date: _	<del></del>
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NC	R)			
DATE	STEP	Description of NC	Initial	tion B	Verific	ation		Approval	
		Section A	Chief Eng	Action Description Chief Eng	Sign Date		Section C	Chief Eng	QC Inspector



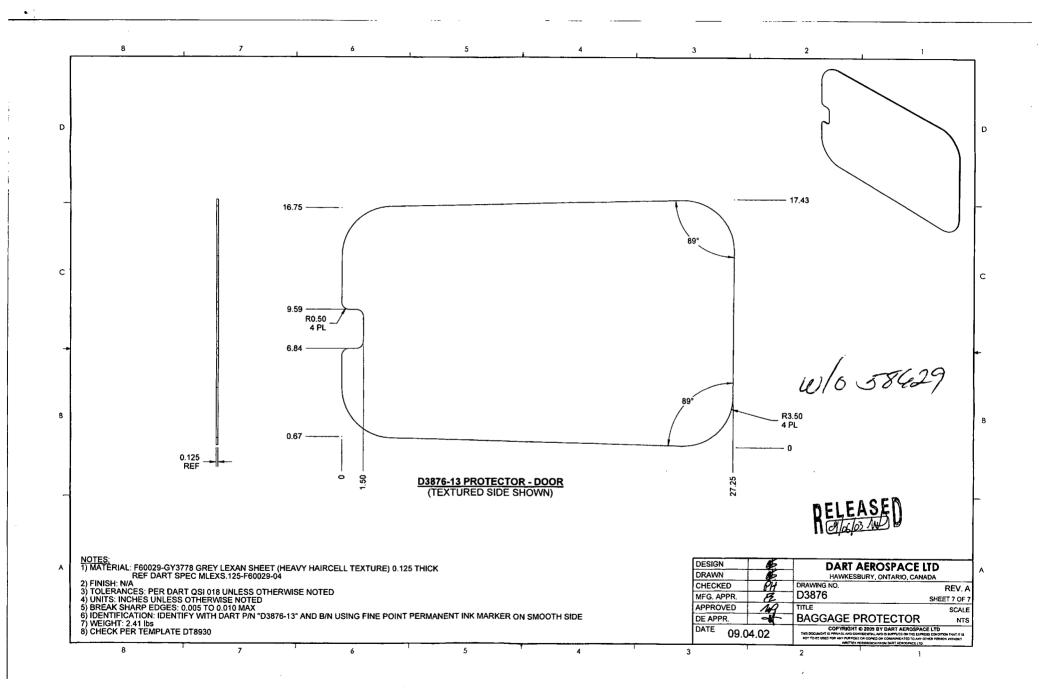
Dart	<b>Aeros</b>	pace	Ltd
------	--------------	------	-----

W/O:			W	ORK ORE	ER CHANG	iES					
DATE	STEP	PRO	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No:		PAR #:	Fault Cat	egory:		_ NCR	: Yes N	lo DQ/	<b>A</b> :	Date:	
Resolution: Disposition:										Date:	
NCR:		\	WORK ORE	DER NON-	CONFORM	ANCE	(NCR)				
DATE	STEP	Description of NC		Corrective Action Section				Verification		Approval	Approval
	SIEP	Section A	Initial Chief Eng	Actio	n Description Chief Eng		Sign & Date	Section C	Chief Eng	QC Inspector	
										:	
					T						
				7. 1. 1.				ļ			



Dart	<b>Aeros</b>	pace	Ltd
------	--------------	------	-----

W/O:		WORK ORDER CHANGES											
DATE STEP		PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
			***************************************					•					
Part No:		PAR #:	_ PAR #: Fault Category: N			NCR: Yes No DQA: Date:							
			Disposition:										
NCR:			WORK ORD	ER NON-CONFO	RMANCE	(NCR	)						
DATE	STEP	Description of NC	Corrective Action Section				Verific	Verification	Approval	Approval			
		Section A	Initial Chief Eng	Action Descrip Chief Eng	tion	Sign & Date	Section		Chief Eng	QC Inspector			
								,					
										·			
·													
										-			



Dart Aerospace	Ltd
----------------	-----

W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
									r rod wigi			
Part No:		PAR #:	Fault Cate	NCR: Yes No DQA: Date:								
		solution:										
NCR:				ER NON-CONFORM								
DATE	STEP	Description of NC Section A		ection B		Varific	fication	Approval	Approval			
			Initial Chief Eng	Action Description Chief Eng	1	Sign & Date	Secti		Approval Chief Eng	QC Inspector		
					1							
7600							<u> </u>					
							1					